The supplier shall establish and maintain an effective Foreign Object Elimination (FOE)/Foreign Object Damage/Debris (FOD) Program to reduce/eliminate FOD using NAS-412 as a guideline. The program shall be proportional to the sensitivity of the design of the product(s) to FOD as well as to the FOD-generating potential of the manufacturing methods. The supplier will document and investigate, determine root cause, and eliminate repetitive nonconformances related to FOD incidents. The written procedures developed by the supplier shall be subject to review and auditing by Aerojet and disapproval when the supplier’s procedures or policies do not accomplish their objectives.