

Title:

Specialized X-Ray Inspection**Aerojet Quality Note****C06****Rev #****Date****0****10/28/08**

A Radiographic Inspection Plan must be submitted to Aerojet for approval. The plan shall, as a minimum describe the technique to be used, including: equipment, penetrameters, screen (if any), film, voltage, current, exposure time, focal distance, number of views, method of indexing, typical set-up sketch, etc. The supplier's Radiographic Inspection Plan shall meet the requirements of ASTM-1742, and the revision applicable at the Purchase Order award, as a minimum. Radiographs shall be available for review by Aerojet at any time. When shipment of radiographs is specified, radiographs shall be properly packaged to preclude damage in shipment. The supplier shall furnish certification that materials, equipment and Inspection Plan used in the performance of radiographic inspection are in accordance with ASTM-1742 and NAS-410. Unless otherwise noted by Purchase Order, radiographs are to be retained for five years after completion of the Purchase Order. Radiographs are not to be discarded without thirty days prior written notification to Aerojet.

Rev	Date	Description of Change	Changed By

This document is an integral part of the contract (purchase order) in which referenced. **Applicable Revision:** The revision in effect at the time the purchase order is placed.